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D205-778-013
Job Sheet 182651



Part No: D205-778-013

Job Qty: 2 ea

Part Name: 205 Seat Track Extension, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 15.06.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		SEP 18 2018 Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		9/26/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	2 pcs		9/26/18	0.00	0.00	Packaging1-2		SEP 28 2018
120	QC	2 pcs		9/26/18	0.00	0.00	QC4		SEP 28 2018
130	Packaging	2 pcs		9/26/18	0.00	0.00	Packaging3-1		SEP 28 2018
135	DC	2 pcs		9/26/18	0.00	0.00	DC		SEP 28 2018
140	QC21-FG	2 Ea		9/26/18	0.00	0.00	QC21		SEP 28 2018
Part Op 130 - Identify and pack for shipping as per PPP D205-778-013									SEP 28 2018
Descriptions: 135 - Photocopy bluefile & type labels per PPP D205-778-013 CHG 001									SEP 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (2 ea)	90-Start up Operation	5060062
AN3-6A	Bolt	4 Ea (2 ea)	90-Start up Operation	5048402
D5227-1	Seat Track	4 Ea (2 ea)	90-Start up Operation	5072250 78624 x2
D5230-1	Mounting Plate	2 Ea (1 ea)	90-Start up Operation	5068674
D5230-3	Mounting Plate	2 Ea (1 ea)	90-Start up Operation	746754
D5230-5	Mounting Bracket	4 Ea (2 ea)	90-Start up Operation	5076718
MS21042L3	Nut	8 Ea (4 ea)	90-Start up Operation	5089340
MS27039-1-15	Screw	148 Ea (74 ea)	90-Start up Operation	5038766 x108
NAS1149D0332J	Washer	164 Ea (82 ea)	90-Start up Operation	5100407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	4	161	0
	AN3-6A	4	240	0
	D5227-1	4	8	0
	D5230-1	2	9	0
	D5230-3	2	4	0
	D5230-5	4	6	0
	MS21042L3	8	3,816	0
	MS27039-1-15	148	159	0
	NAS1149D0332J	164	2,695	0

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR # _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																	
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																	
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																	
Large Fab ☐	Composite ☐	Supplier ☐																		
		QTY Effective : _____		MRB (QSI042) Approval																
	Deviation	Disposition		Completed By																
				Lead hand / Supervisor Approval Verification																
				QC / QA Coordinator Approval																

 Container No: S114422 Part: D205 - 778 - 013 Job No: 182651 Serial No/Batch: S114422 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH08 - 37 Issue 1	<table style="width:100%;"> <tr> <td style="width:33%;"> Pressure/Forced Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter </td> <td style="width:33%;"> Temperature/Cure Set-up BOM/Route Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes </td> <td style="width:33%;"> Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center </td> </tr> <tr> <td> Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence </td> <td colspan="2"></td> </tr> </table>	Pressure/Forced Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	Temperature/Cure Set-up BOM/Route Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center	Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence		
Pressure/Forced Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	Temperature/Cure Set-up BOM/Route Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center					
Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence							

Environ _____ Doc# _____ Equip/Tooling _____ Handling/Pre _____ Material _____ Internal Transport _____ Tribal Knowledge _____ LOA _____ Substation _____ Past Expiry Date _____ Misidentified _____	Supplier _____ Training _____ Use for Testing _____ Poor Information _____ Rushing _____ Product Improvement _____ Process Improvement _____ Manufacturing Process _____ Past Due _____	OTHER : _____
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Part Specifications

Specifications could not be found.

Plex 8/29/18 12:53 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -023	Qty -025	Part Number	Description
X			1	1	D205-778-011	COMFORT SEAT KIT (FITS LH & RH)
	X		1		D205-778-013	SEAT TRACK EXTENSION KIT (FITS LH & RH)
		X		1	D212-778-015	SEAT TRACK EXTENSION KIT (FITS LH & RH)
			X		D205-778-023	COMFORT SEAT W/ SEAT TRACK EXTENSION KIT (FITS LH & RH)
				X	D212-778-025	COMFORT SEAT W/ SEAT TRACK EXTENSION KIT (FITS LH & RH)
1					D3752-1	SEAT FRAME
1					D3755-041	CUSHION
1					D3756-041	CUSHION
2					D3758-041	CLAMP ASSEMBLY
*2					D3758-1	CLAMP
*2					D2182B028	RUBBER CUSHION
2					D3777-041	CLAMP ASSEMBLY
*2					D3777-1	CLAMP
*2					D2182B013	RUBBER CUSHION
4					D3800-3-200-060	HOOK STRIP
	2				D5227-1	SEAT TRACK
		2			D5227-3	SEAT TRACK
	1	1			D5230-1	MOUNTING PLATE
	1	1			D5230-3	MOUNTING PLATE
	2	2			D5230-5	MOUNTING BRACKET
	2	2			AN3-4A	BOLT
	2	2			AN3-6A	BOLT
8					AN525-10R8	SCREW
8					AN970-3	WASHER
	**A/R	**A/R			CR3212-5	RIVET, FLUSH HEAD
	**A/R	**A/R			CR3213-5	RIVET, UNIVERSAL HEAD
8	4	4			MS21042L3	NUT (OR MS21042-3)
	74	58			MS27039-1-15	SCREW
8	82	66			NAS1149D0332J	WASHER (OR AN960JD10)

* REFERENCE ONLY. PARTS ARE INCLUDED IN ASSEMBLY ABOVE.

** NOT SUPPLIED.

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Revision: C

Date: 15.05.12

Change Record

PAGE 1 OF 1

Part Number: D205-778-013

Description: SEAT TRACK EXTENSION, LH/RH

[illegible]

REFERENCE ONLY

REFERENCE ONLY**5.0 PARTS LIST**

Qty -011	Qty -013	Qty -015	Qty -023	Qty -025	Part Number	Description
X			1	1	D205-778-011	COMFORT SEAT KIT (FITS LH & RH)
	X		1		D205-778-013	SEAT TRACK EXTENSION KIT (FITS LH & RH)
		X		1	D212-778-015	SEAT TRACK EXTENSION KIT (FITS LH & RH)
			X		D205-778-023	COMFORT SEAT W/ SEAT TRACK EXTENSION KIT (FITS LH & RH)
				X	D212-778-025	COMFORT SEAT W/ SEAT TRACK EXTENSION KIT (FITS LH & RH)
1					D3752-1	SEAT FRAME
1					D3755-041	CUSHION
1					D3756-041	CUSHION
2					D3758-041	CLAMP ASSEMBLY
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2					D3777-041	CLAMP ASSEMBLY
*2					D3777-1	CLAMP
*2					D2182B013	RUBBER CUSHION
4					D3800-3-200-060	HOOK STRIP
	2				D5227-1	SEAT TRACK
		2			D5227-3	SEAT TRACK
	1	1			D5230-1	MOUNTING PLATE
	1	1			D5230-3	MOUNTING PLATE
	2	2			D5230-5	MOUNTING BRACKET
	2	2			AN3-4A	BOLT
	2	2			AN3-6A	BOLT
8					AN525-10R8	SCREW
8					AN970-3	WASHER
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8	4	4			MS21042L3	NUT (OR MS21042-3)
	74	58			MS27039-1-15	SCREW
8	82	66			NAS1149D0332J	WASHER (OR AN960JD10)

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Revision: **C**

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